DAEWOO

Service Manual

Microwave Oven

Model: KOR-631G0A
KOR-631H0A
KOR-861G0A
KOR-861H0A

DAEWOO ELECTRONICS CO., LTD.

PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

(a) Do not operate or allow the oven to be operated with the door open.

(b) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs as necessary: (1) Interlock operation, (2) Proper door closing, (3) Seal and sealing surfaces (arcing, wear, and other damage), (4) Damage to or loosening of hinges and latches, (5) Evidence of dropping or abuse.

(c) Before turning on power to the microwave oven for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.

(d) Any defective or misadjusted components in the interlock, monitor, door seal, and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.

(e) A microwave leakage check to verify compliance with the Federal performance standard should be performed on each oven prior to release to the owner.

TABLE OF CONTENTS

SAFETY AND PRECAUTIONS 2
- FOR SAFE OPERATION 2
- FOR SAFE SERVICE PROCEDURES 2

SPECIFICATIONS 3

EXTERNAL VIEW 4
- OUTER DIMENSION 4
- FEATURE DIAGRAM 5
- CONTROL PANEL 6

INSTALLATION 8

OPERATIONS AND FUNCTIONS 9

DISASSEMBLY AND ASSEMBLY 10

INTERLOCK MECHANISM AND ADJUSTMENT 17

TROUBLE SHOOTING GUIDE 18

MEASUREMENT AND TEST 22
- MEASUREMENT OF THE MICROWAVE POWER OUTPUT 22
- MICROWAVE RADIATION TEST 23
- COMPONENT TEST PROCEDURE 24

WIRING DIAGRAM 25

PRINTED CIRCUIT BOARD 26
- CIRCUIT CHECK PROCEDURE 26
- P.C.B. CIRCUIT DIAGRAM 29
- P.C.B. LOCATION NO 30

EXPLODED VIEW AND PARTS LIST 32
- DOOR ASSEMBLY 32
- CONTROL PANEL ASSEMBLY 32
- TOTAL ASSEMBLY 32

SAFETY AND PRECAUTIONS

CAUTION

This Device is to be Serviced Only by Properly Qualified Service Personnel. Consult the Service Manual for Proper Service Procedures to Assure Continued Safety Operation and for Precautions to be Taken to Avoid Possible Exposure to Excessive Microwave Energy.

1. FOR SAFE OPERATION

Damage that allows the microwave energy ((that cooks or heats the food) to escape will result in poor cooking and may cause serious bodily injury to the operator.

IF ANY OF THE FOLLOWING CONDITIONS EXIST, OPERATOR MUST NOT USE THE APPLIANCE.

(Only a trained service personnel should make repairs.)

1) A broken door hinge.
2) A broken door viewing screen.
3) A broken front panel, oven cavity.
4) A loosened door lock.
5) A broken door lock.

The door gasket plate and oven cavity surface should be kept clean.

No grease, soil or spatter should be allowed to build up on these surfaces or inside the oven.

DO NOT ATTEMPT TO OPERATE THIS APPLIANCE WITH THE DOOR OPEN. The microwave oven has concealed switches to make sure the power is turned off when the door is opened. Do not attempt to defeat them.

DO NOT ATTEMPT TO SERVICE THIS APPLIANCE UNTIL YOU HAVE READ THIS SERVICE MANUAL.

2. FOR SAFE SERVICE PROCEDURES

1) If the oven is operative prior to servicing, a microwave emission check should be performed prior to servicing the oven.
2) If any certified oven unit is found to servicing, a microwave emission check should be performed prior to servicing the oven.
   (a) inform the manufacturer, importer or assembler,
   (b) repair the unit at no cost to the owner,
   (c) attempt to ascertain the cause of the excessive leakage,
   (d) tell the owner of the unit not to use the unit until the oven has been brought into compliance.
3) If the oven operates with the door open, the service person should tell the user not to operate the oven and contact the manufacturer and CDRH immediately.

CAUTION

MICROWAVE RADIATION

PERSONNEL SHOULD NOT BE EXPOSED TO THE MICROWAVE ENERGY WHICH MAY RADIATE FROM THE MAGNETRON OR OTHER MICROWAVE GENERATING DEVICE IF IT IS IMPROPERLY USED OR CONNECTED. ALL INPUT AND OUTPUT MICROWAVE CONNECTIONS. WAVEGUIDE FLANGES AND GASKETS MUST BE SECURE. NEVER OPERATE THE DEVICE WITHOUT A MICROWAVE ENERGY ABSORBING LOAD ATTACHED. NEVER LOOK INTO AN OPEN WAVEGUIDE OR ANTENNA WHILE THE DEVICE IS ENERGIZED.

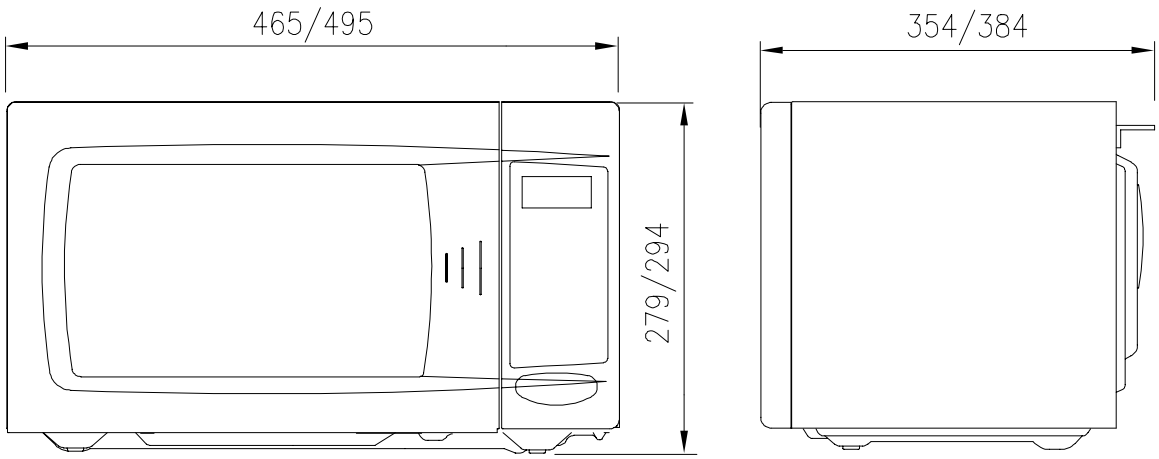
SPECIFICATIONS

MODEL		KOR-63BG/H	KOR-86BG/H
POWER SUPPLY		120V-60Hz, SINGLE PHASE WITH GROUNDING	
POWER CONSUMPTION	MICROWAVE	1200W	1350W
	GRILL		
	COMBINATION		
MICROWAVE ENERGY OUTPUT		800W	900W
MICROWAVE FREQUENCY		2450MHz	
OUTSIDE DIMENSIONS (W X H X D)		465 x 279 x 354mm (18.3 x 11.0 x 13.9 in.)	495 x 294 x 384mm (19.5 x 11.6 x 15.1 in.)
CAVITY DIMENSIONS (W X H X D)		290 x 211x 306 mm (11.4 x 8.3 x 12.0 in.)	320 x 228 x 338mm (12.6 x 9.0 x 13.3 in.)
NET WEIGHT		APPROX. 12Kg (26.5lbs.)	APPROX. 14Kg (30.9lbs.)
TIMER		59 min. 99 sec.	
FUNCTION SELECTIONS		MICROWAVE	
POWER SELECTIONS		10 LEVELS	
CAVITY VOLUME		0.7 Cu.Ft.	0.9 Cu.Ft.

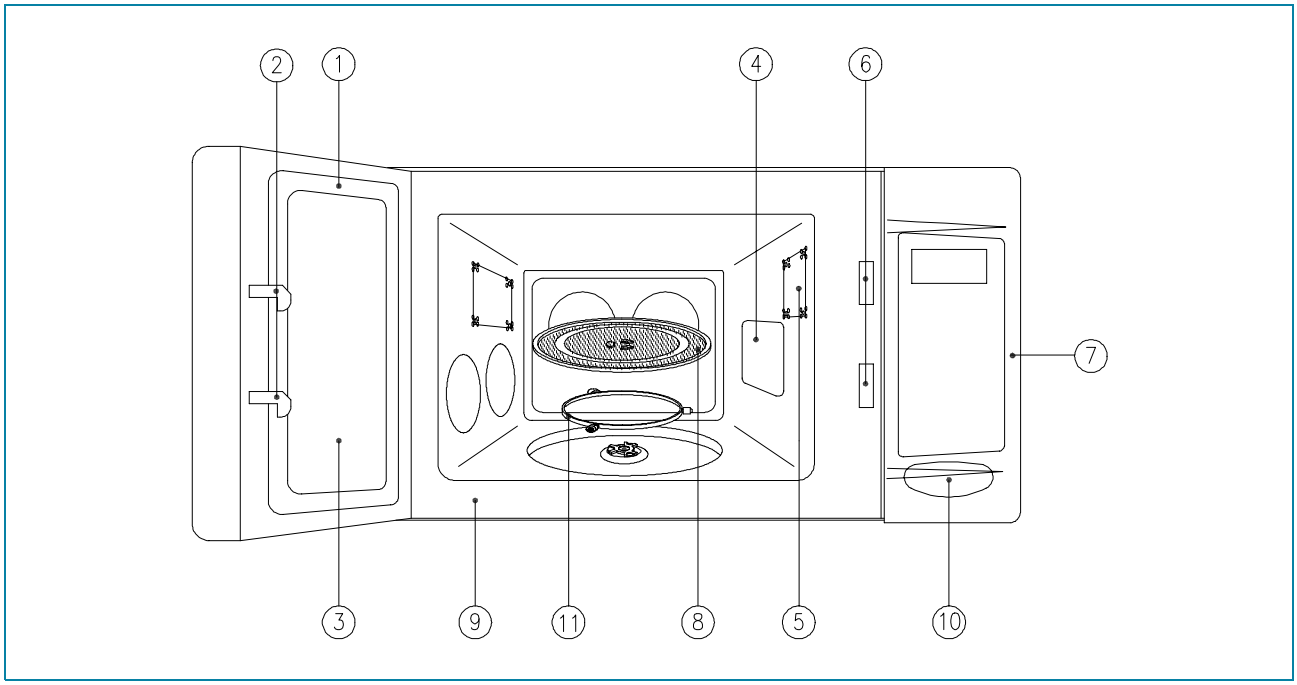
♣ SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

EXTERNAL VIEW

1. OUTER DIMENSION (KOR-63BG,H/KOR-86BG,H)



2. FEATURE DIAGRAM



1. DOOR SEAL

Door seal maintains the microwave within the oven cavity and prevents microwave leakage.

2. DOOR HOOK

When door is closed, it will automatically lock shut. If door is opened while oven is operating, magnetron tube will immediately stop operating.

3. DOOR SCREEN

Allows viewing of food. Microwave cannot pass through perforations in screen.

4. SPATTER SHIELD

Protects the microwave outlet from splashes of cooking foods.

5. OVEN LAMP

Automatically turns on during oven operating.

6. SAFETY INTERLOCK SYSTEM

7. CONTROL PANEL

8. GLASS COOKING TRAY

Made of special heat resistant glass. The tray must always be in proper position before operating. Do not cook food directly on the tray.

9. OVEN FRONT PLATE

10. DOOR OPENING BUTTON

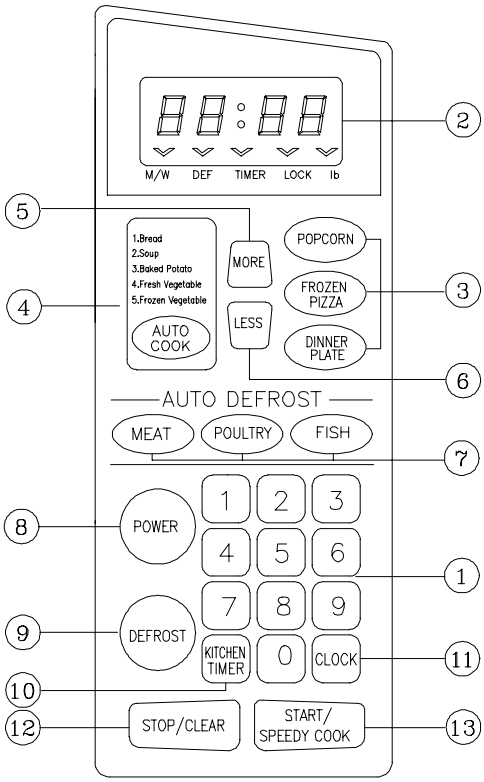
To open the door, push the door opening button. When door is closed, it will automatically lock shut. If door is opened while oven is operating, magnetron tube will immediately stop operating.

11. ROLLER GUIDE

Supports the glass cooking tray.

3. CONTROL PANEL

1) KOR-63BG0A / 86BG0A



1. Time set pad - Used to set the cooking time and the present time.

2. Display - Cooking time, power level, indicators and present time are displayed.

3. One touch - Used to cook or reheat specific quantities of food.

4. Auto cook - Used to cook or reheat.

5. More - Used to add time to cooking.

6. Less - Used to remove time from cooking.

7. Auto Defrost - Used to defrost foods.(for weight)

8. Power - Used to set power level.

9. Defrost - Used to defrost foods.(for time)

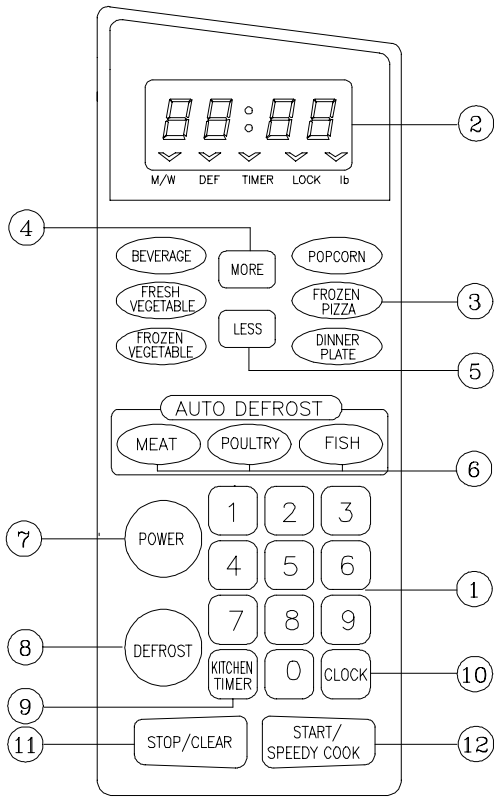
10. Kitchen Timer - Used as a minute timer, delay cooking, hold setting after cooking.

11. Clock - Used to set clock.

12. Stop/Clear - Used to stop the oven operation or to delete the cooking data.

13. Start/Speedy cook - Used to start the oven and also used to set a reheat time.

3) KOR-63BH0A / 86BH0A



1. Time set pad - Used to set the cooking time and the present time.

2. Display - Cooking time, power level, indicators and present time are displayed.

3. One touch - Used to cook or reheat specific quantities of food.

4. More - Used to add time to cooking.

5. Less - Used to remove time from cooking.

6. Auto Defrost - Used to defrost foods.(for weight)

7. Power - Used to set power level.

8. Defrost - Used to defrost foods.(for time)

9. Kitchen Timer - Used as a minute timer, delay cooking, hold setting after cooking.

10. Clock - Used to set clock.

11. Stop/Clear - Used to stop the oven operation or to delete the cooking data.

12. Start/Speedy cook - Used to start the oven and also used to set a reheat time.

INSTALLATION

1. Steady, flat location

This microwave oven should be set on a steady, flat surface.

2. Leave space behind and side

All air vents should be kept a clearance. If all vents are covered during operation, the oven may overheat and, eventually, cause oven failure.

3. Away from radio and TV sets

Poor television reception and radio interference may result if the oven is located close to a TV, radio, antenna or feeder and so on.

4. Away from heating appliances and water taps

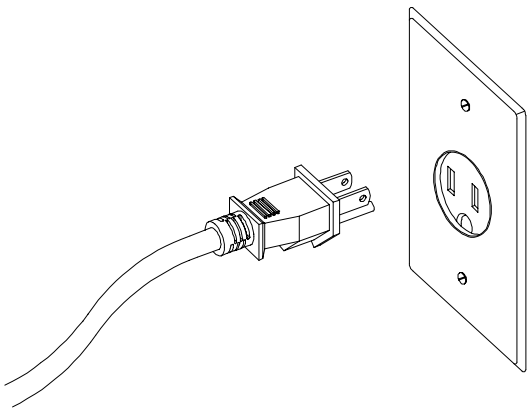
Keep the oven away from hot air, steam or splash when choosing a place to position it, or the insulation might be adversely affected and breakdowns occur.

5. Power supply

- Check your local power source.

  This microwave oven requires a current of approximately 12 amperes, 120 Volts, 60 Hz grounded outlet.
- Power supply cord is about 0.8 meters long.

  1. A short power-supply cord is provided to reduce the risks resulting from becoming entangled in or tripping over a longer cord.
  2. Longer cord sets or extension cords are available and may be used if care is exercised in their use.
  3. If a long cord or extension cord is used:
     1) The marked electrical rating of the cord set or extension cord should be at least as great as the electrical rating of the appliance.
     2) The extension cord must be a grounding type 3-wire cord.
     3) The longer cord should be arranged so that it will not drape over the counter top or tabletop where it can be pulled on by children or tripped over unintentionally.



6. Examine the oven after unpacking for any damage such as:

A misaligned door, broken door or a dent in cavity.

If any of the above are visible, DO NOT INSTALL, and notify dealer immediately.

OPERATIONS AND FUNCTIONS

1. Connect the main lead to an electrical outlet.
2. After placing the food in a suitable container, open the oven door and put it on the glass tray. The glass tray must always be in place during cooking.
3. Close the door securely.
4. When the oven door is opened, the light turns off.
5. The oven door can be opened at any time during operation by touching the door release button on the control panel. The oven will automatically shut off. To restart the oven, close the door and then touch START.
6. Each time a pad is touched, a BEEP will sound to acknowledge the touch.
7. The oven automatically cook on full power unless set to a lower power level.
8. The display will show :0 when the oven is plugged in.
9. Time clock returns to the present time when the cooking time ends.
10. When the STOP/CLEAR pad is touched during the oven operation, the oven stops cooking and all information retained. To erase all information (except the present time), touch the STOP/CLEAR pad once more. If the oven door is opened during the oven operation, all information is retained.
11. If the START pad is touched and the oven does not operate, check the area between the door and door is closed securely. The oven will not start cooking under the door is completely closed or the program has been reset.

Make sure the oven is properly installed and plugged into the electrical outlet.

Wattage output chart

The power level is set by pressing the Power pad. The chart shows the display, the power level and the percentage of power.

Touch Power pad.	Power level (Display)	Approximate Percentage of Power
Once	P-HI	100 %
Twice	P-90	90 %
3 times	P-80	80 %
4 times	P-70	70 %
5 times	P-60	60 %
6 times	P-50	50 %
7 times	P-40	40 %
8 times	P-30	30 %
9 times	P-20	20 %
10 times	P-10	10 %
11 times	P-00	0 %

DISASSEMBLY AND ASSEMBLY

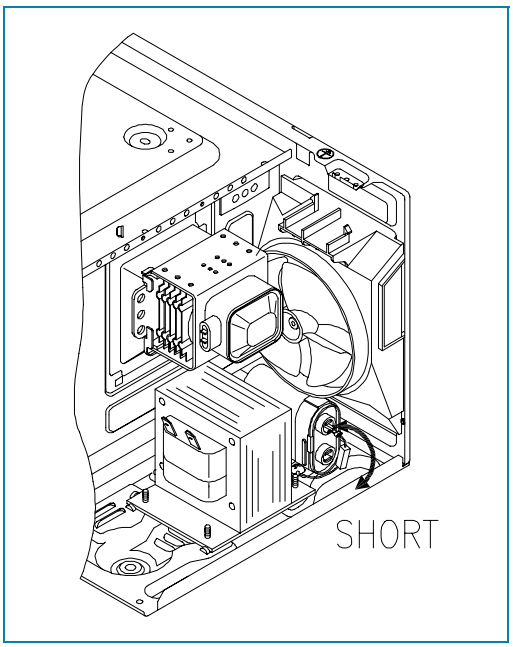
Cautions to be observed when trouble shooting

Unlike many other appliances, the microwave oven is high-voltage, high-current equipment.
It is completely safety during normal operation. However, carelessness in servicing the oven can result in an electric shock or possible danger from a short circuit.
You are asked to observe the following precautions carefully.

1. Always remove the power plug from the outlet before servicing.
2. Use an insulated screwdriver and ware rubber gloves when servicing the high voltage side.
3. Discharge the high voltage capacitor before touching any oven components or wiring.

(1) Check the grounding.
Do not operate on a two-wire extension cord.
The microwave oven is designed to be used with grounding.
It is imperative, therefore, to makes sure it is grounded properly before beginning repair work.

(2) Warning about the electric charge in the high voltage capacitor.
For about 30 seconds after the operation stopped and electric charge remains in the high voltage capacitor. When replacing or checking parts, short between oven chassis and the negative high terminal of the high voltage capacitor, by using a properly insulated screwdriver to discharge.



4. When the 15A fuse is blown out due to the operation of the monitor switch; replace primary interlock switch, secondary interlock switch and interlock monitor switch.
5. After repair or replacement of parts, make sure that the screws are properly tightened, and all electrical connections are tightened.
6. Do not operate without cabinet.

CAUTION

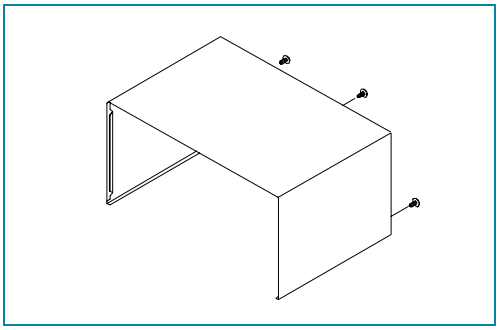
Service personnel should remove their watches whenever working close to or replacing the magnetron.

WARNING

When servicing the appliance, need a care of touching or replacing high potential parts because of electrical shock or exposing microwave. These parts are as follows - HV Transformer, Magnetron, HV Capacitor, HV Diode.

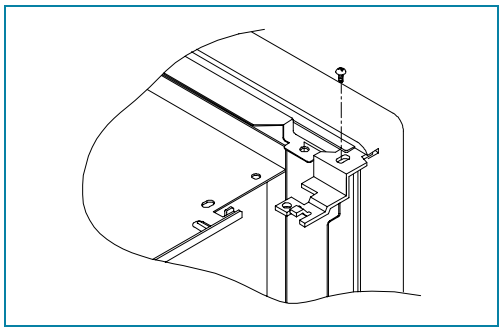
1. To remove cabinet

1) Remove three screws on cabinet back.
2) Push the cabinet backward.



2. To remove door assembly

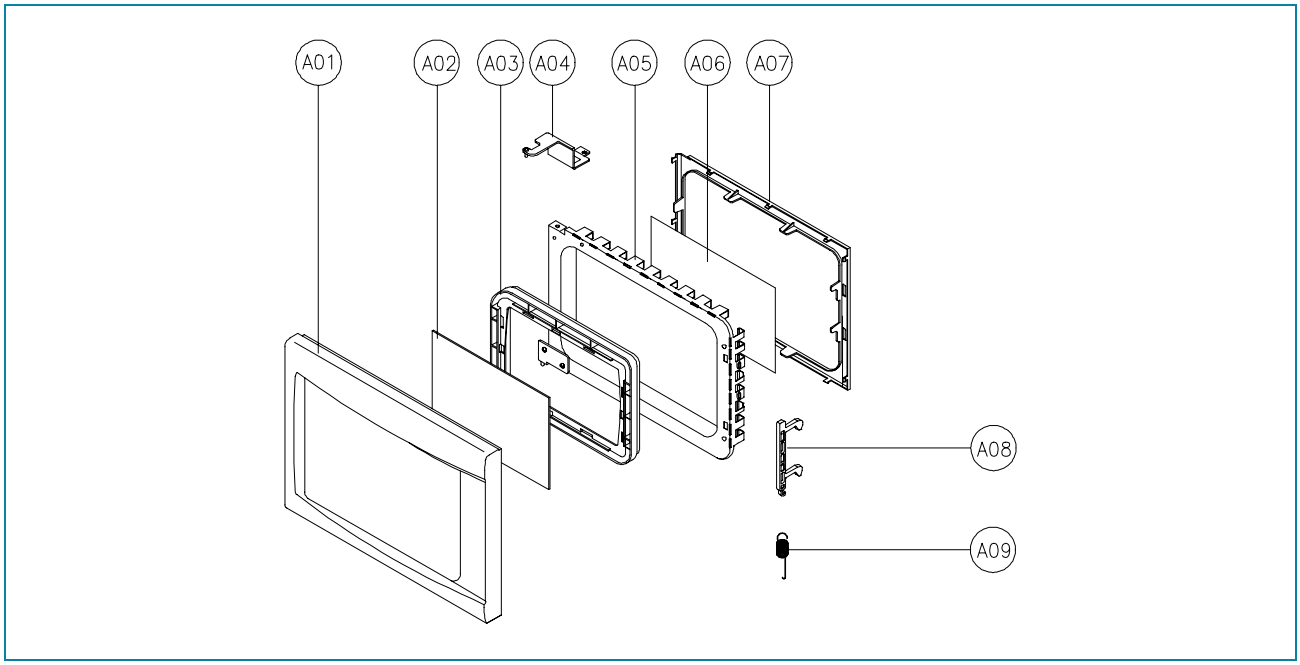
1) Remove a screw which secure the stopper hinge top.
2) Remove the door assembly from top plate of cavity.
3) Reverse the above for reassembly.



NOTE

After replacing the door assembly, perform a check of correct alignment with the hinge and cavity front plate.

3. To remove door parts.



1) KOR-63BG0A/63BH0A

REF. NO	PART CODE	PART NAME	DESCRIPTION	QTY	REMARK
A01	3512202070	FRAME DOOR	ABS XR-401	1	
A02	3517003050	BARRIER-SCREEN*O	ACRYL	1	
A03	3515304610	SUPPORTER BARR-S*O	PP	1	
A04	3515204100	STOPPER HINGE *T AS	KOR-63150S	1	
A05	3511705500	DOOR WELD AS	KOR-61150S	1	
A06	3517002800	BARRIER-SCREEN *I	POLYESTER T0.1	1	
A07	3512300200	GASKET DOOR	PP	1	
A08	3513100700	HOOK	POM	1	
A09	3515101300	SPRING HOOK	PW1	1	

2) KOR-86BG0A/86BH0A

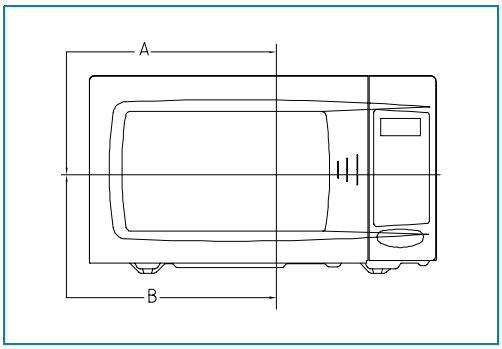
REF. NO	PART CODE	PART NAME	DESCRIPTION	QTY	REMARK
A01	3512202270	FRAME DOOR	ABS XR-401	1	
A02	3517003150	BARRIER-SCREEN*O	ACRYL	1	
A03	3515304410	SUPPORTER BARR-S*O	PP	1	
A04	3515204100	STOPPER HINGE *T AS	KOR-63150S	1	
A05	3511705620	DOOR WELD AS	KOR-81250S	1	
A06	3517002900	BARRIER-SCREEN *I	POLYESTER T0.1	1	
A07	3512300400	GASKET DOOR	PP	1	
A08	3513100700	HOOK	POM	1	
A09	3515101300	SPRING HOOK	PW1	1	

1) Remove the gasket door from door plate.
2) Remove the barrier screen inner from door plate.
3) Remove the door frame from door plate.
4) Remove the stopper hinge top from door plate.
5) Remove the spring and the hook.
6) Remove the supporter barrier screen outer from door frame.
7) Remove the barrier screen outer from door frame.
8) Reverse the above steps for reassembly.

4. Method to reduce the gap between the door seal and the oven front surface.

1) To reduce gap located on part 'A'.
   - ▶ Loosen a screw on stopper hinge top, and then push the door to contact the door seal to oven front surface.
   - ▶ Tighten a screw.

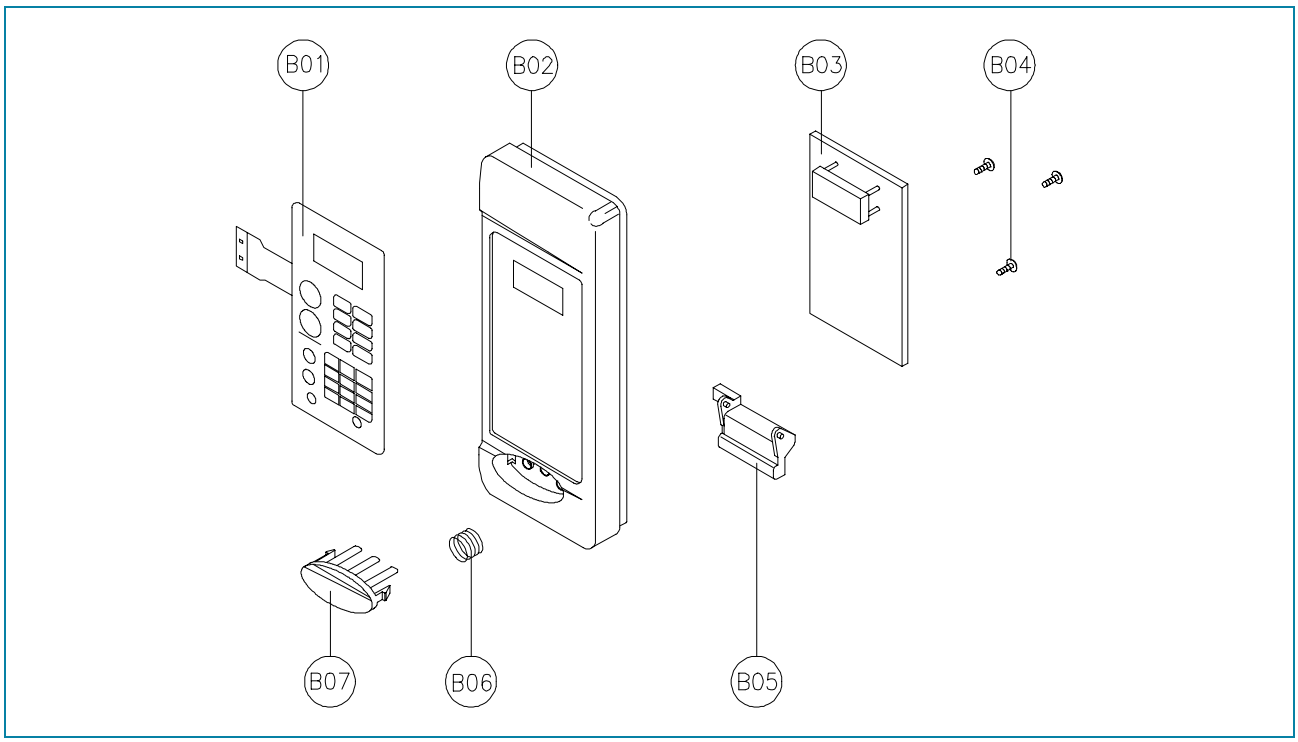
2) To reduce gap located on part 'B'.
   - ▶ Loosen two screws on stopper hinge under, and then push the door to contact the door seal to oven front surface.
   - ▶ Tighten two screws.



NOTE

A small gap may be acceptable if the microwave leakage does not exceed 4mW/cm^2.

5. To remove control panel parts.



1) KOR-63BG0A/63BH0A

REF.NO	PART CODE	PART NAME	DESCRIPTION	QTY	REMARK
B01	3518521020	SWITCH MEMBRANE	KOT-63BG0A	1	
	3518521030		KOR-63BH0A	1	
B02	3516719520	CONTROL-PANEL	ABS AF-345 HFA-700HT	1	
B03	3514320600	PCB MAIN AS	KOR-631H0A	1	
B04	7122401211	SCREW TAPPING	T2S TRS 4X12 MFZN	3	
B05	3513701440	LEVER DOOR OPEN	ABS XR-401 H-2938	1	
B06	441G430171	SPRING BUTTON	SWP DIA0.7	1	
B07	3516903660	BUTTON DOOR OPEN	ABS XR-401	1	

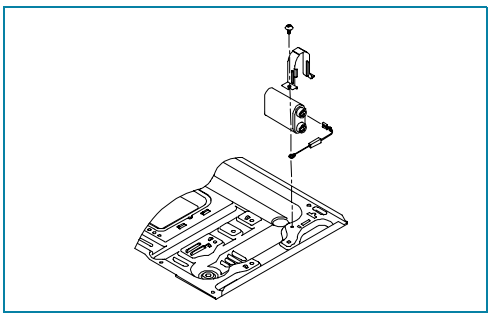
2) KOR-86BG0A/86BH0A

REF.NO	PART CODE	PART NAME	DESCRIPTION	QTY	REMARK
B01	3518521520	SWITCH MEMBRANE	KOR-86BG0A	1	
	3518521530		KOR-86BH0A	1	
B02	3516720420	CONTROL-PANEL	ABS AF-345 HFA-700HT	1	
B03	3514320910	PCB MAIN AS	KOR-861G0A	1	
B04	7122401211	SCREW TAPPING	T2S TRS 4X12 MFZN	3	
B05	3513701440	LEVER DOOR OPEN	ABS XR-401 H-2938	1	
B06	441G430171	SPRING BUTTON	SWP DIA0.7	1	
B07	3516903660	BUTTON DOOR OPEN	ABS XR-401	1	

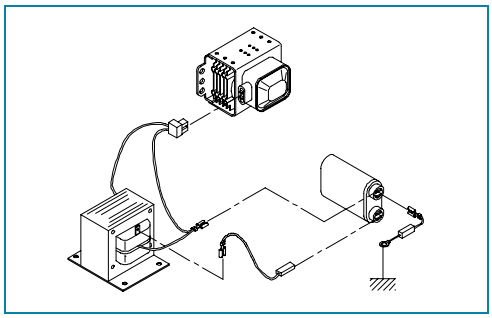
1) Remove the screw which secure the control panel, push up two snap fits and draw forward the control panel assembly.
2) Remove the door open lever from the control panel.
3) Remove four screws which secure the PCB assembly to control panel.
4) Disconnect membrane tail from the connector of the PCB assembly.
5) Detach membrane from the control panel.
6) Remove door open button and button spring from the control panel.
7) Reverse the above steps for reassembly.

6. To remove high voltage capacitor.

1) Remove a screw which secure the grounding ring terminal of the H.V.diode and the capacitor holder.
2) Remove the H.V. diode from the capacitor holder.
3) Reverse the above steps for reassembly.

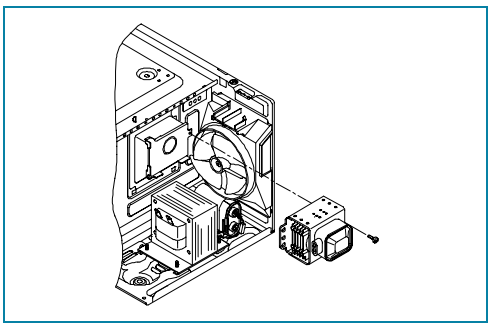


◆ **High voltage circuit wiring**



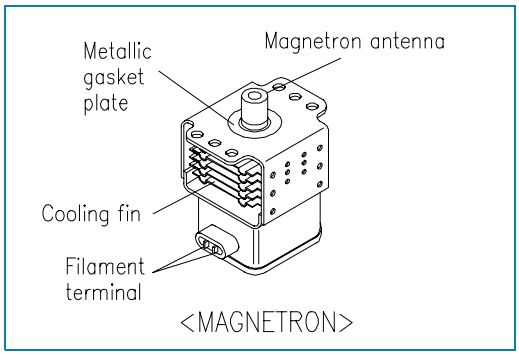
7. To remove magnetron.

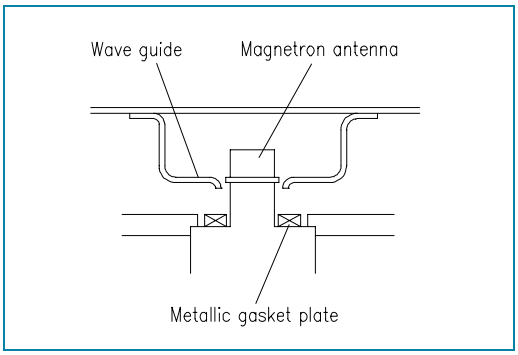
1) Remove a screw which secure the magnetron.
2) Remove the magnetron.
3) Reverse the above steps for reassembly.



NOTE

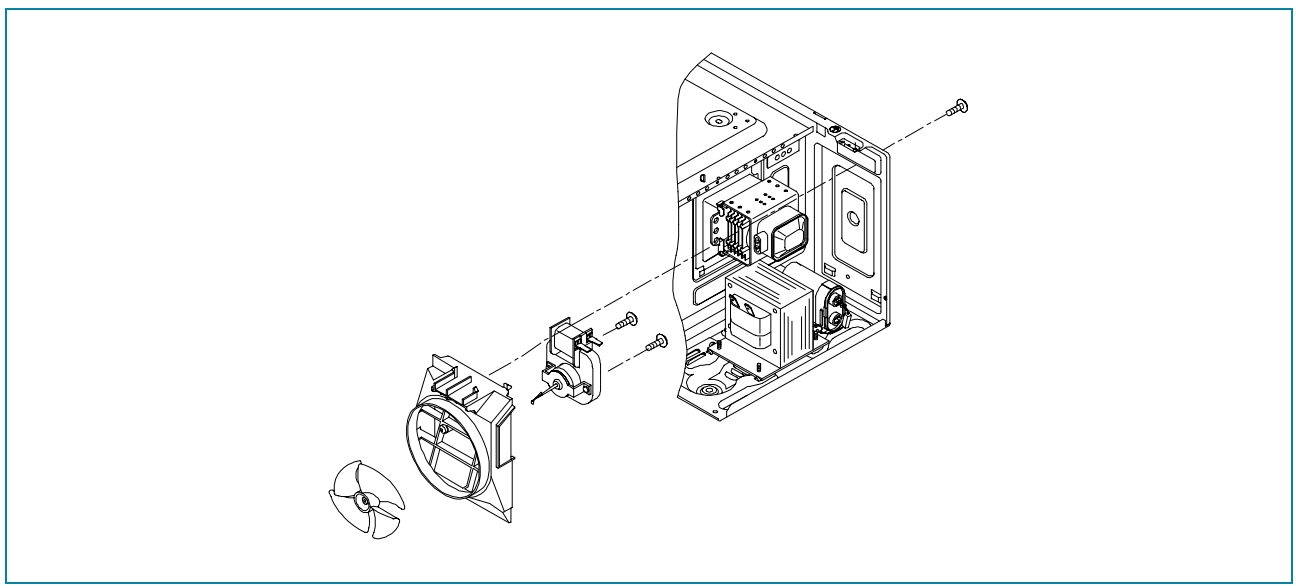
Never install the magnetron without the metallic gasket plate which is packed with each magnetron to prevent microwave leakage. Whenever repair work is carried out on magnetron, check the microwave leakage. It shall not exceed 4mW/cm^2 for a fully assembled oven with door normally closed.





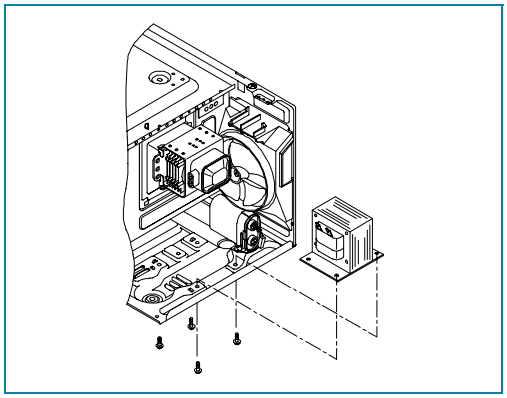
8. To remove wind guide assembly.

1) Remove a screw which secure the wind guide assembly.
2) Draw forward the wind guide assembly.
3) Pull the fan from the motor shaft.
4) Remove two screws which secure the motor shaded pole.
5) Remove the motor shaded pole.
6) Reverse the above steps for reassembly.



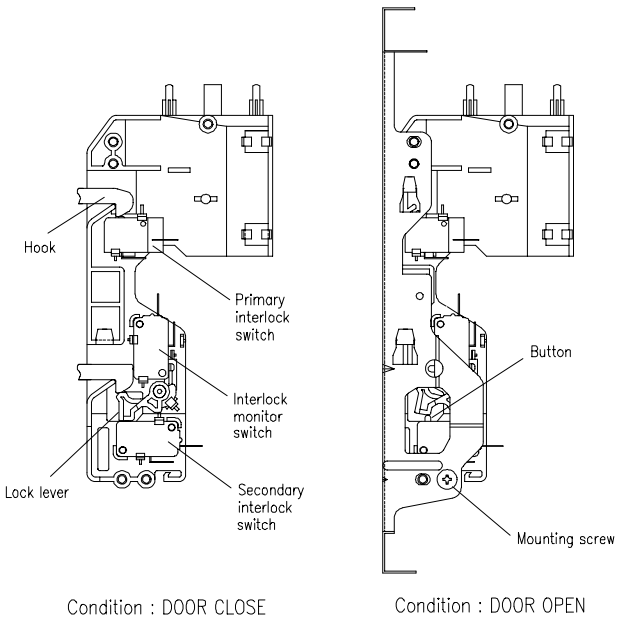
9. To remove H.V.transformer.

1) Remove four screws holding the H.V.transformer.
2) Remove the H.V.transformer.
3) Reverse the above steps for reassembly.



INTERLOCK MECHANISM AND ADJUSTMENT

The door lock mechanism is a device which has been specially designed to completely eliminate microwave radiation when the door is opened during operation, and thus to perfectly prevent the danger resulting from the leakage of microwave.



(1) Primary interlock switch

When the door is closed, the hook locks the oven door. If the door is not closed properly, the oven will not operate.
When the door is closed, the hook pushes the button of the microswitch. Then the button of the primary interlock switch bring it under “ON” condition.

(2) Secondary interlock switch and interlock monitor switch

When the door is closed, the hook pushes the lock lever downward. The lock lever presses the button of the interlock monitor switch to bring it under “OFF” condition and presses the button of the secondary interlock switch to bring it under “ON” condition.

ADJUSTMENT

Interlock monitor switch

When the door is closed, the interlock monitor switch should be opened before other switches are closed.
When the door is opened, the interlock monitor switch should be closed after other switches are opened.

(3) Adjustment steps

a) Loosen the one mounting screw.
b) Adjust interlock switch assembly position.
c) Make sure that lock lever moves smoothly after adjustment is completed.
d) Tighten completely one mounting screw.

NOTE

Microwave emission test should be performed after adjusting interlock mechanism. If the microwave emission exceed $4mW/cm^2$, readjust interlock mechanism.

TROUBLE SHOOTING GUIDE

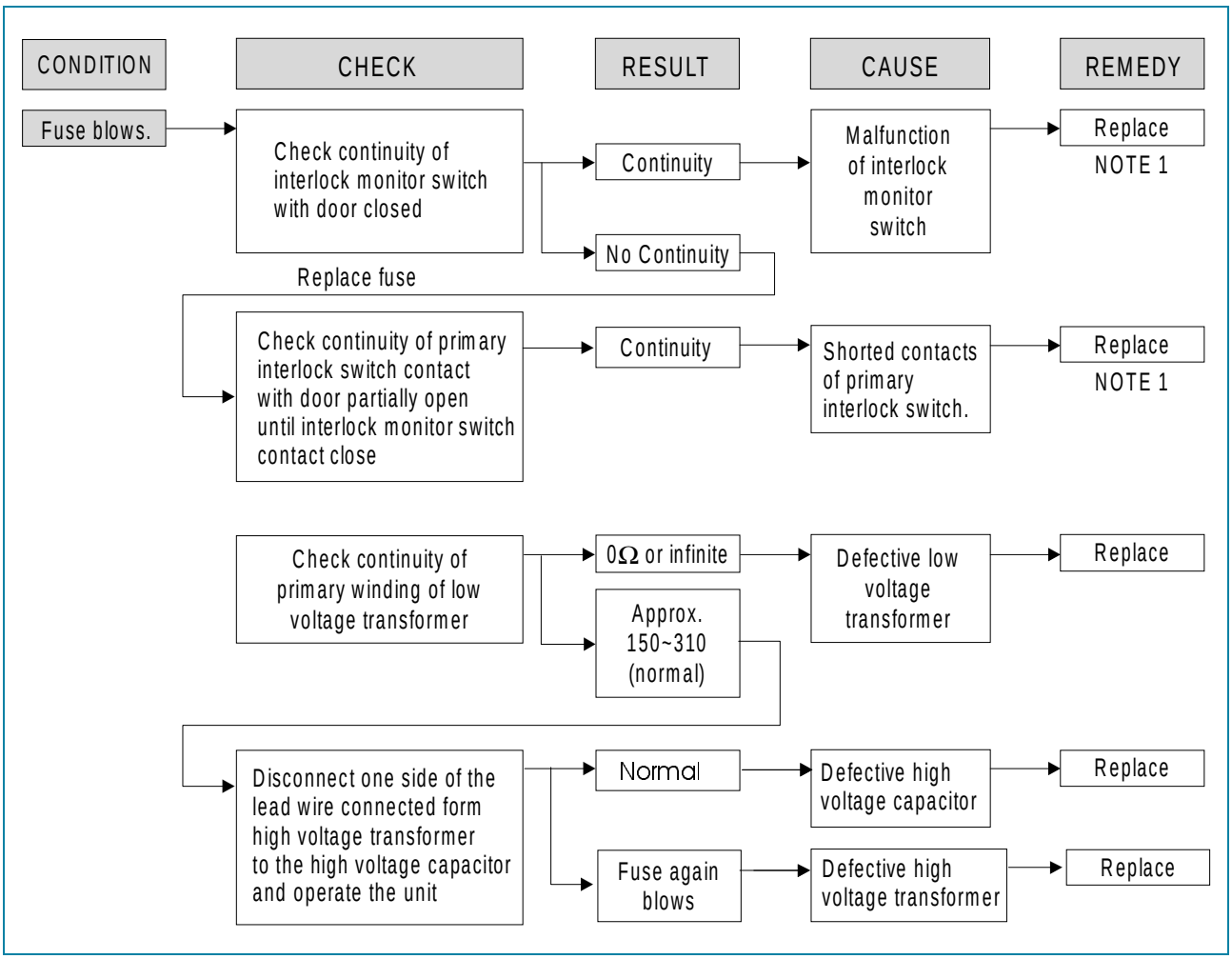
Following the procedure below to check if the oven is defective or not.

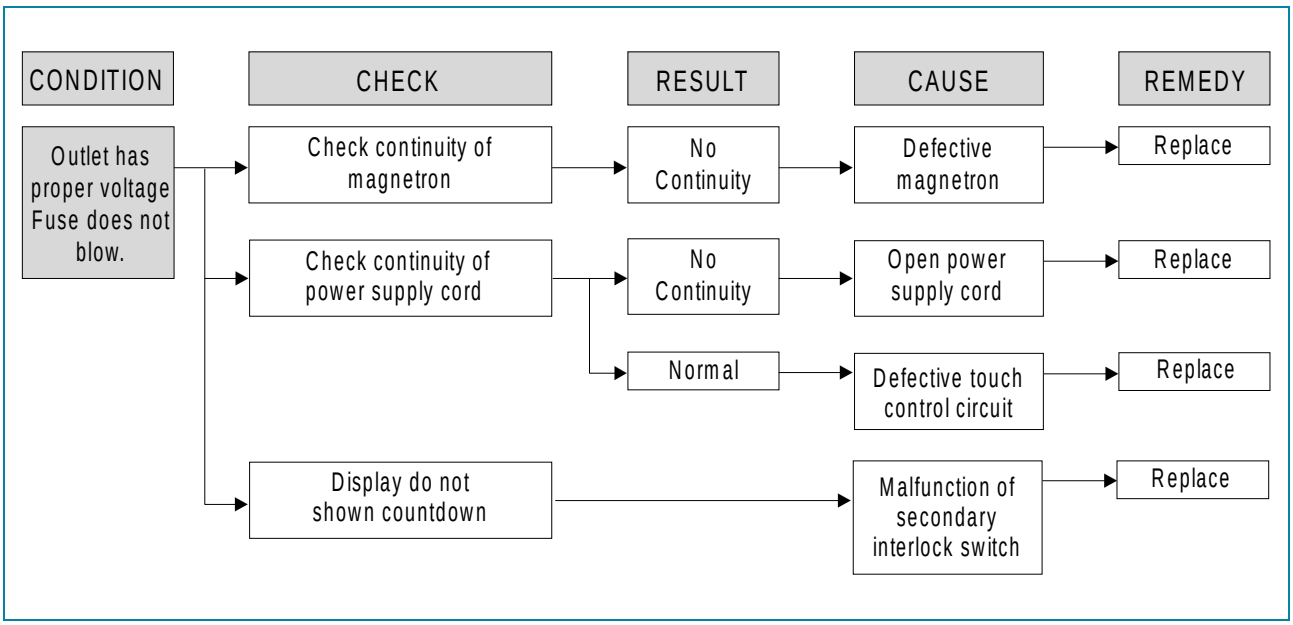
1) Check grounding before trouble checking.
2) Be careful of the high voltage circuit.
3) Discharge the high voltage capacitor.
4) When checking the continuity of the switches, fuse or high voltage transformer, disconnect one lead wire from these parts and check continuity with the AC plug removed. To do otherwise may result in a false reading or damage to your meter.

NOTE

When electric parts are checked, be sure the power cord is not inserted the wall outlet.
Check wire harness, wiring and connected of the terminals and power cord before check the parts listed below.

(TROUBLE 1) Oven does not operate at all : any inputs can not be accepted.

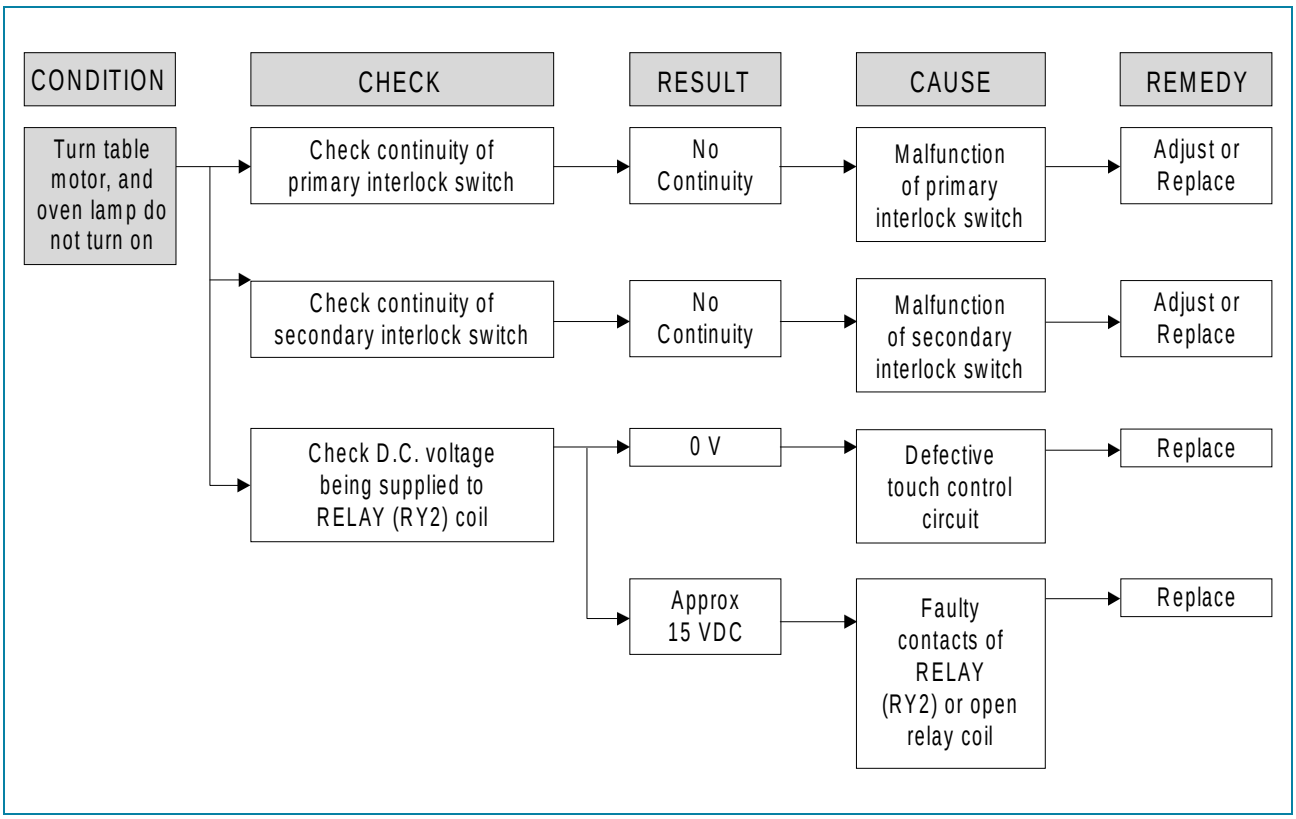




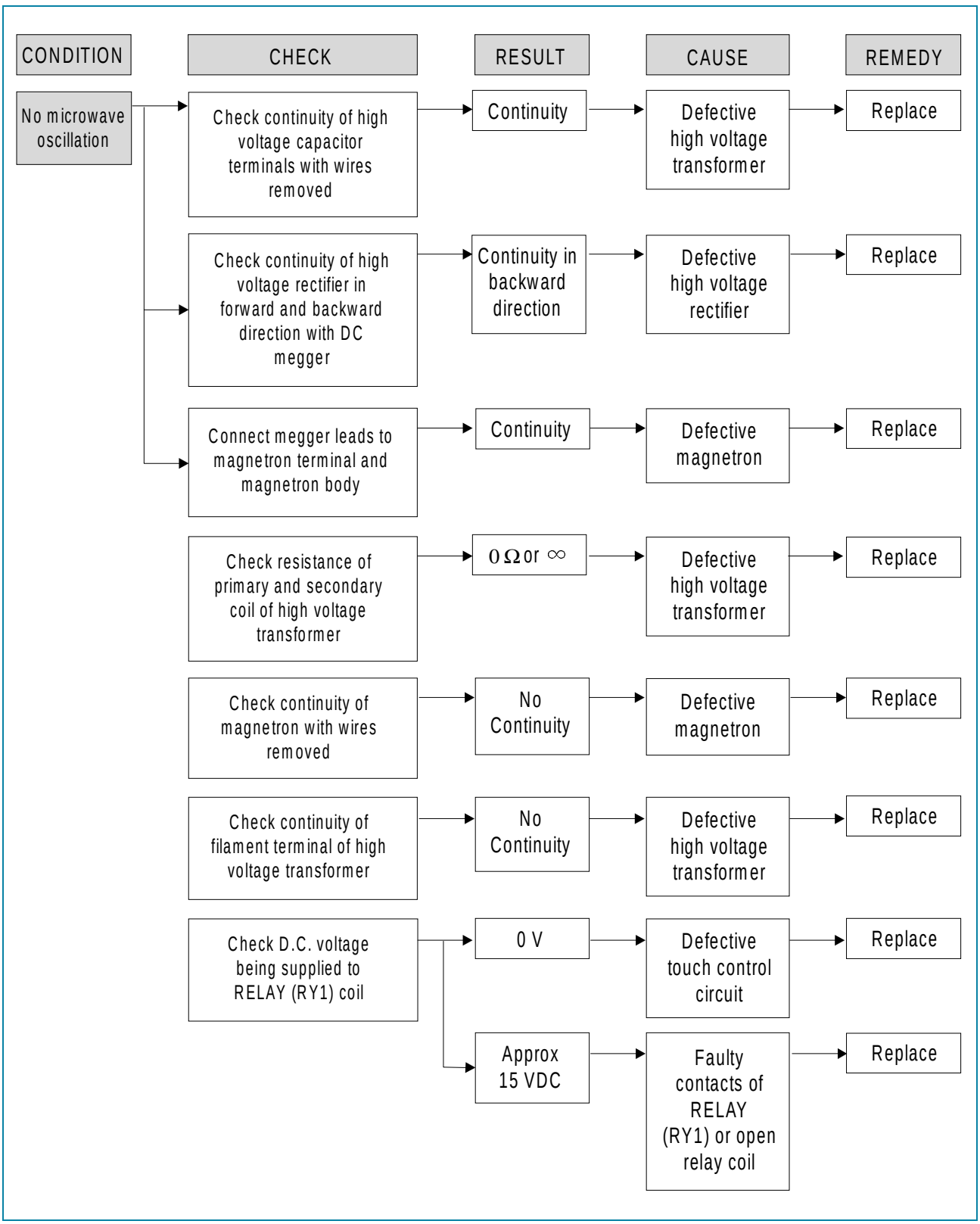
NOTE

All these switches must be replaced at the same time, please refer to “Interlock Mechanism And Adjustment”.

(TROUBLE 2) Display shows all figures selected, but oven does not start cooking, even though desired program and time are set and start pad is tapped.

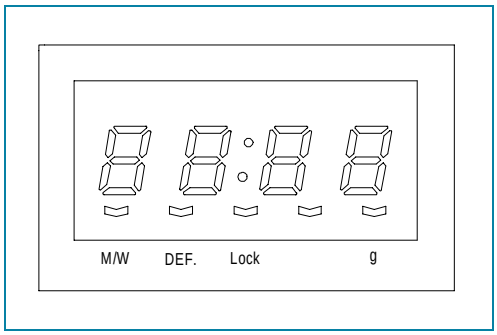


(**TROUBLE 3)** No microwave oscillation even though fan motor rotates.



(TROUBLE 4) The following visual conditions indicate a probable defective touch control circuit or membrane switch assembly.

1. Incomplete segments,
   1) Segments missing.
   2) Partical segments missing.
   3) Digit flickering other than normal display slight flickering.
   4) " : 0 " does not display when power is on.



2. A distinct change in the diplay are not on when they numbers is the display.

3. One or more digits in the display are not on when they should be.

4. Display indicates a number different from one touched.

5. Specific numbers (for example 2 or 3) will not display when the panel is touched.

6. Display does not count down or up with time cooking or clock operation.

7. Oven is programmable and cooks normally but no display shows.

8. Display obviously jumps in time while counting down.

9. Display counts down noticeably too fast while cooking.

10. Display does not show the time of day when clear pad is touched.

11. Oven lamp and turntable motor do not stop although cooking is finished. Check if the RELAY 2 contacts close if they are close, replace touch control circuit.

CONDITION	CHECK	RESULT	CAUSE	REMEDY
Display does not show programming at all, even if keyboard is touched.	Check each pad for continuity of the membrane keyboard for the following keyboard check procedure	Normal	Malfunction of touch control circuit of control box sub-assembly	Replace control box sub-assembly
		Abnormal	Malfunction of the membrane keyboard	Replace the membrane keyboard

NOTE

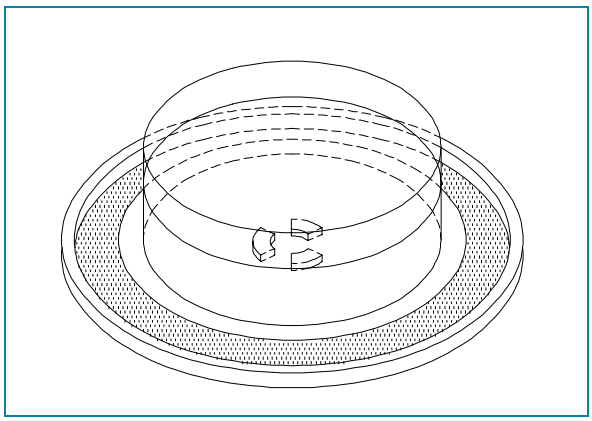
Before following the particular steps listed above in the trouble shooting guide for the membrane keyboard's, failure, please check for the continuity of each wire-harness between the membrane keyboard and P.C.B. assembly.

1. MEASUREMENT OF THE MICROWAVE POWER OUTPUT

Microwave output power can be checked by indirectly measuring the temperature rise of a certain amount of water exposed to the microwave as directed below.

PROCEDURE

1. Microwave power output measurement is made with the microwave oven supplied at rated voltage and operated at its maximum microwave power setting with a load of 1000 ± 5cc of potable water.
2. The water is contained in a cylindrical borosilicate glass vessel having a maximum material thickness of 3 mm and an outside diameter of approximately 190 mm.
3. The oven and the empty vessel are at ambient temperature prior to the start of the test. The initial temperature of the water is 10 ± 2 °C (50 ± 3.6 °F). It is measured immediately before the water is added to the vessel. After addition of the water to the vessel, the load is immediately placed on the center of the shelf, which is in the lowest normal position.
4. Microwave power is switched on.
5. Heating time should be exactly A seconds.
   (Refer to table as following)
   Heating time is measured while the microwave generator is operating at full power. The filament heat-up time for magnetron is not included.
6. The initial and final temperature of water is selected so that the maximum difference between the ambient and final water temperature is 5K.
7. The microwave power output P in watts is calculated from the following formula:



$$P = 4187 \times \triangle T/t$$

☞ △ T is difference between initial and ending temperature.

☞ t is the heating time.

The power measured should be B (Refer to SPECIFICATIONS) W ± 10.0 %.

CAUTION

1. Water load should be measured exactly to 1 liters.
2. Input power voltage should be exactly specified voltage (Refer SPECIFICATIONS).
3. Ambient temperature should be 20 ± 2°C (68 ± 3.6 °F)

∗ **Heating time for power output:**

A (second)	70	64	60	56	52	49	47	44	42	40	38
B (W)	600	650	700	750	800	850	900	950	1000	1050	1100

2. MICROWAVE RADIATION TEST

CAUTION

1. Make sure to check the microwave leakage before and after repair of adjustment.
2. Always start measuring of an unknown field to assure safety for operating personnel from microwave energy.
3. Do not place your hands into any suspected microwave radiation field unless the safe density level is known.
4. Care should be taken not to place the eyes in direct line with the source of microwave energy.
5. Slowly approach the unit under test until the radiometer reads an appreciable microwave leakage from the unit under the test.

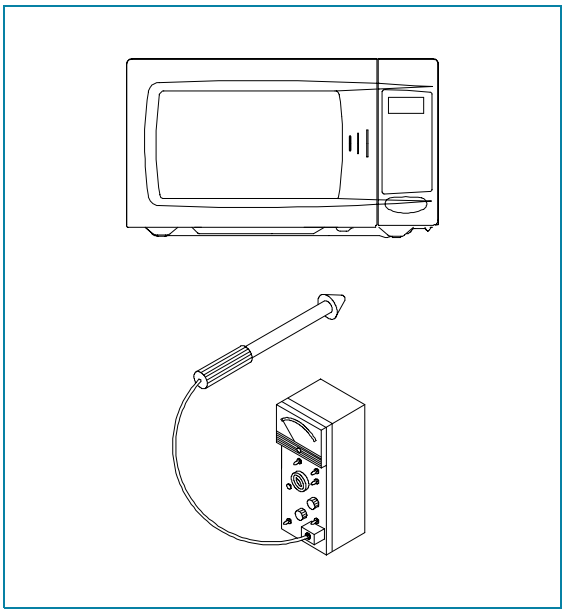
PROCEDURE

1. Prepare Microwave Energy Survey Meter, 600cc glass beaker, and glass thermometer 100°C (212°F).

2. Pour 275cc ±15cc of tap water initially at 20 ± 5 °C (68 ± 9°F) in the 600 cc glass beaker with an inside diameter of approx. 95mm(3.5 in.).

3. Place it at the center of the tray and set it in a cavity.

4. Close the door and operate the oven.



5. Measure the leakage by using Microwave Energy Survey Meter with dual ranges, set to 2450MHz.
   1) Measured radiation leakage must not exceed the value prescribed below. Leakage for a fully assembled oven with door normally closed must be less than 4mW/cm^2 .
   2) When measuring the leakage, always use the 5cm (2 in.) space cone with probe. Hold the probe perpendicular to the cabinet and door. Place the space cone of the probe on the door, cabinet, door seem, door viewing screen, the exhaust air vents and the suction air vents.
   3) Measuring should be in a counter-clockwise direction at a rate of 1 in./sec. If the leakage of the cabinet door seem is unknown, move the probe more slowly.
   4) When measuring near a corner of the door, keep the probe perpendicular to the areas making sure the probe end at the base of the cone does not get closer than 2 in. from any metal. If it does not, erroneous reading may result.

3. COMPONENT TEST PROCEDURE

- ▶ High voltage is present at the high voltage terminal of the high voltage transformer during any cooking cycle.
- ▶ It is neither necessary nor advisable to attempt measurement of the high voltage.
- ▶ Before touching any oven components or wiring, always unplug the oven from its power source and discharge the capacitor.

1. High voltage transformer

1) Remove connections from the transformer terminals and check continuity.
2) Normal readings should be as follows :
   Secondary winding ... Approx. 110 Ω±10%
   Filament winding ... Approx. 0 Ω
   Primary winding ... Approx. 1 Ω

2. High voltage capacitor

1) Check continuity of capacitor with meter on the highest OHM scale.
2) A normal capacitor will show continuity for a short time, and then indicate 10MΩ once the capacitor charged.
3) A shorted capacitor will show continuous continuity.
4) An open capacitor will show constant 10MΩ.
5) Resistance between each terminal and chassis should be infinite.

3. High voltage diode

1) Isolate the diode from the circuit by disconnecting the leads.
2) With the ohmmeter set on the highest resistance scale measure the resistance across the diode terminals. Reverse the meter leads and again observe the resistance reading. Meter with 6V, 9V or higher voltage batteries should be used to check the front-back resistance of the diode, otherwise an infinite resistance may be read in both directions. A normal diode's resistance will be infinite in one direction and several hundred k Ω in the other direction.

4. Magnetron

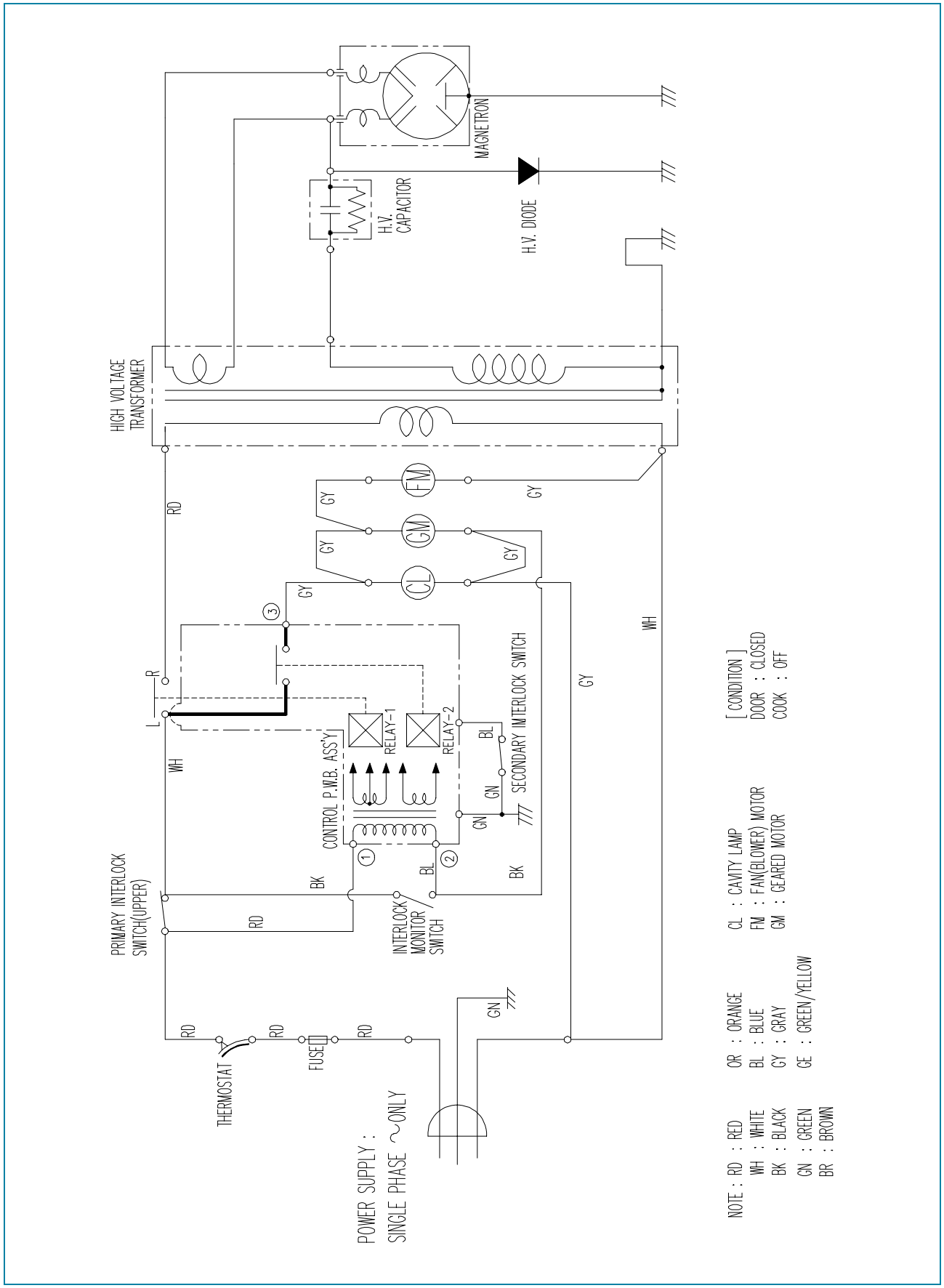
For complete magnetron diagnosis, refer to “Measurement of the Microwave Power Output. " Continuity checks can only indicate and open filament or a shorted magnetron. To diagnose for an open filament or a shorted magnetron,

1) Isolate magnetron from the circuit by disconnecting the leads.
2) A continuity check across magnetron filament terminals should indicate 0.1 Ω or less.
3) A continuity check between each filament terminal and magnetron case should read open.

5. Fuse

If the fuse in the primary and monitor switch circuit is blown when the door is opened, check the primary and monitor switch before replacing the blown fuse. In case the fuse is blown by an improper switch operation, replace the defective switch and fuse at the same time. Replace just the fuse if the switches operate normally.

WIRING DIAGRAM



1. CIRCUIT CHECK PROCEDURE

1. Low voltage transformer check

The low voltage transformer is located on the P.C.B.

Measuring condition: Input voltage: 120 V / Frequency: 60Hz

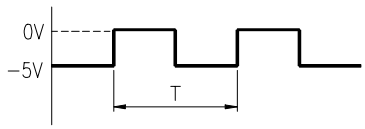
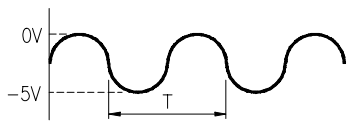
Terminal Voltage	LOAD	NO LOAD
4 - 7	AC 12.6 V	AC 14.7 V

NOTE

1. Refer to Circuit Diagram (point 4).
2. Secondary side voltage of the low voltage transformer changes in proportion to fluctuation of power source voltage.
3. The allowable tolerance of the secondary voltage is within ± 5% of nominal voltage.

2. Voltage Check

- Key check point

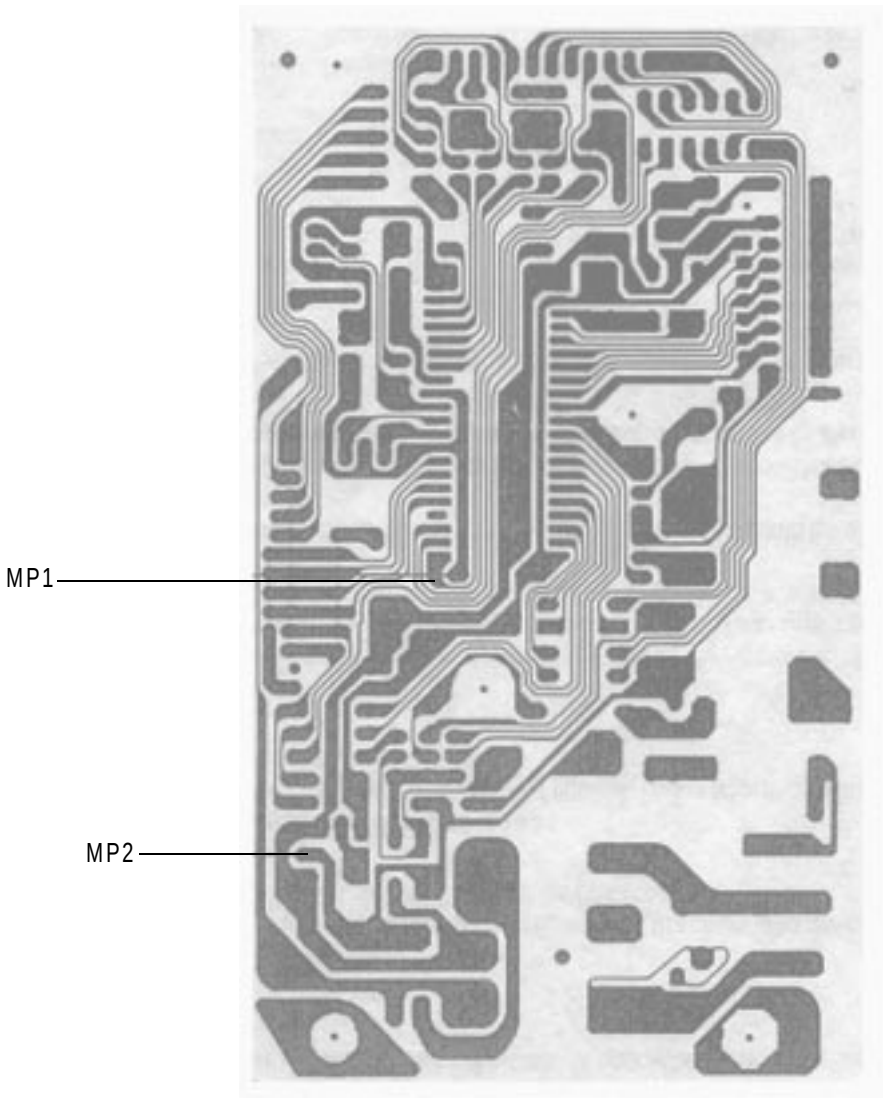
NO	CHECK POINT	REMARK
1	IC1 PIN 2,21,30,34	-5VDC
2	IC1 PIN 35	 T : 16.7ms(60Hz)
3	IC1 PIN 31 OR 32	 T : 250 ns(4MHz)

- Check method

NO	MEASURE POINT	WAVE FORM	REMEDY	REMARK
1	MP1	DC -5V±0.25V	Replace VL1, EC1	NO LOAD
2	MP2	DC -12V±2.0V	Replace EC2, D12,13,14	NO LOAD

NOTE

Each measure point must be measured with GND points.



Measure Point

3. When there is no microwave oscillation

1) When touching **START** pad, oven lamp does not turn on.
Fan motor do not rotate, but cook indicator in display comes on.
∗ Cause : **RELAY 2** does not operate. → refer to Circuit Diagram (Point 3)
- Check method

STATE \ POINT	A	B
RELAY 2 ON	- 5VDC	GND
RELAY 2 OFF	GND	- 12VDC

2) When touching **START** pad, oven lamp turns on.
Fan motor and turntable rotate and cook indicator in display comes on.
∗ Cause : **RELAY 1** does not operate. → refer to Circuit Diagram (Point 2)
- Check method

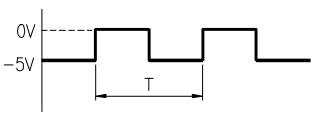
STATE \ POINT	A	B
RELAY 1 ON	-5VDC	GND
RELAY 1 OFF	GND	-12VDC

4. When the door is opened during operation, the count down timer does not stop.
→ refer to Circuit Diagram(Point 1)
- Check method

STATE \ POINT	A	B
1) DOOR OPEN	OPEN	-5VDC
2) DOOR CLOSED	CLOSE	GND

CHECK NO	METHOD	REMEDY
1	Check the stage(ON,OFF) of the secondary interlock switch by resistance measurement.	Replace secondary interlock switch.

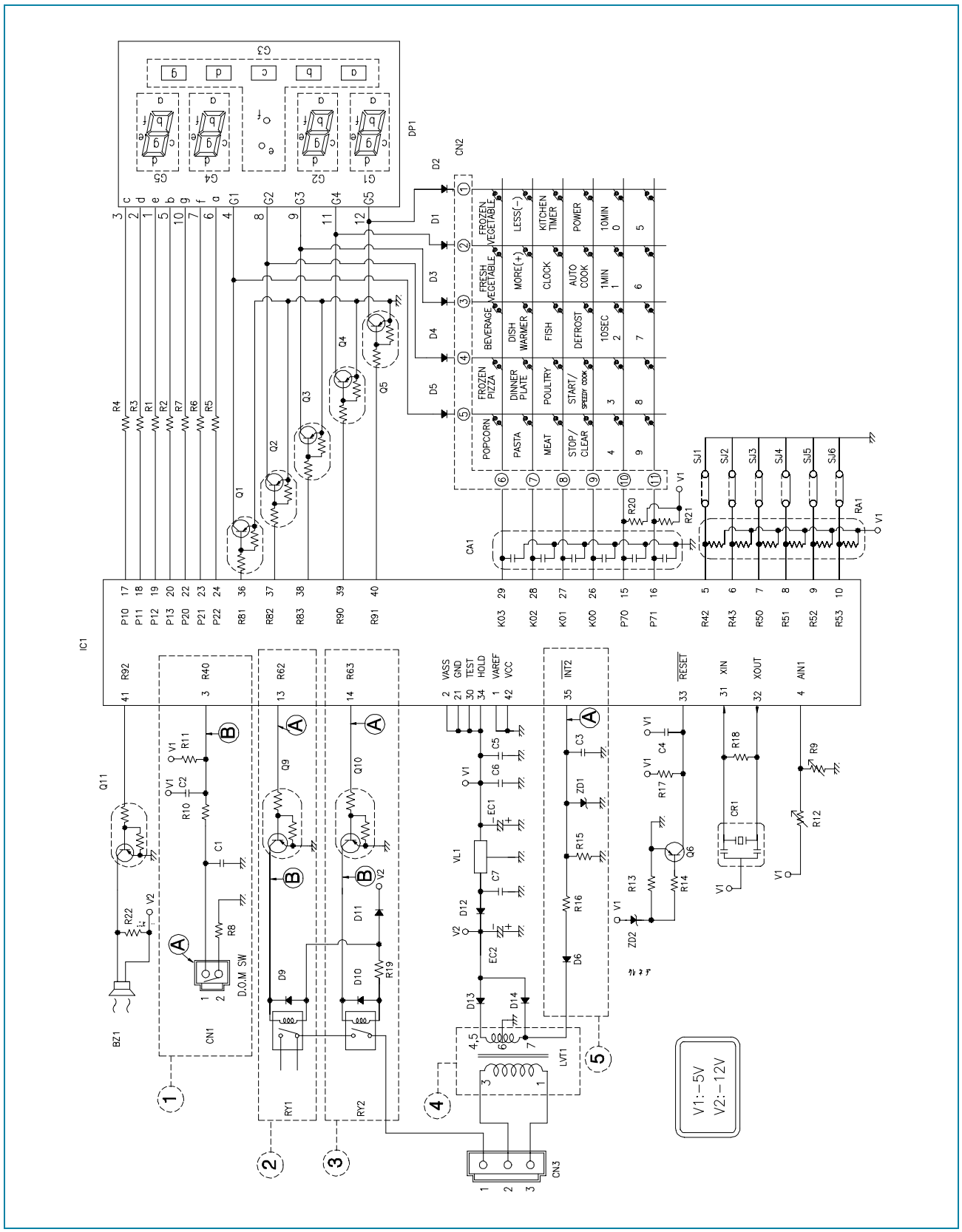
5. When the digital clock does not operate properly.
→ refer to Circuit Diagram(Point 5)

POINT	WAVE FORM
A	 T: 16.7 ms(60Hz)

※ If clock does not keep exact time, you must check resistor R15,16, zener diodeZD1.

2. P.C.B. CIRCUIT DIAGRAM

1) KOR-63BG0A/63BH0A



3. P.C.B. LOCATION NO

1) KOR-63BG0A/63BH0A

NO	NAME	SYMBOL	SPECIFICATION	PART CODE	Q'TY
1	BUZZER	BZ1	BM-20K	3515600100	1
2	C ARRAY	CA1	7P(6) 102 M 50V	CN6XB-102M	1
3	CAPACITOR ELEC	EC1	16V RSS 100uF	CEXF1C101V	1
4	CAPACITOR ELEC	EC2	25V RSS 1000uF	CEXF1E102V	1
5	CONNECTOR WAFER	CN1	YW396-02AV	3519150520	1
6	CONNECTOR WAFER	CN2	YW396-05AV	3519150510	1
7	CONNECTOR WAFER	CN3	FCZ254-11	441M367160	1
8	DIODE RECTIFY	D1~6,9~12	1N4148	DZN4148---	10
9	DIODE RECTIFY	D13,14	1N4002A	DZN4002A--	2
10	DIODE ZENER	ZD1	MTZ 5.1VB 1/2W	DZTZ5R1B--	2)
11	DIODE ZENER	ZD2	MTZ 3.9VB 1/2W	DZTZ3R9B--	1
12	LED DISPLAY	DP1	DDG-631H	DDDG631H--	1
13	PCB MAIN	M158	81.5X139.9	3514315410	1
14	R ARRAY	RA1	7P(6) 1/8 100K J	RA-87X104J	1
15	RESISTOR	R1~R7	1/6W 330 5%	RD-AZ331J-	7
16	RESISTOR	R8,10,12,14,22	1/6W 1K 5%	RD-AZ102J-	5
17	RESISTOR	R11,20,21	1/6W 100K 5%	RD-AZ104J-	3
18	RESISTOR	R13	1/6W 100 5%	RD-AZ101J-	1
19	RESISTOR	R15~17	1/6W 10K 5%	RD-AZ103J-	3
20	RESISTOR	R18	1/6W 1M 5%	RD-AZ105J-	1
21	RESISTOR	R19	1/4W 51 5%	RD-4Z510J-	1
22	REGULATOR	VL1	MC7905C	1MC7905C--	1
23	TRANSISTOR	Q1~5,9~11	KRA-102M	TZRA102M--	8
24	TRANSISTOR	Q6	KTA-1270Y	TZTA1270Y-	1
25	TRANS POWER	LVT1	DMR-631P	5EPU035302	1
26	WIRE COPPER	J1-J21	1/0.52 TIN COATING	85801052GY	21
27	WIRE COPPER	SJ3	1/0.52 TIN COATING	85801052GY	1
28	IC MICOM	IC1	TMP47C440BN	13GS631GH0	1
29	RESONATOR CERA	CR1	KBR-4.0MSTF	5PKBR40MKS	1
30	SW RELAY	RY1	G5G-1A DC12V	5SC0101121	1
31	SW RELAY	RY2	G5B-1 DC12V	5SC0101110	1
32	CAPACITOR CERA	C6	102 50V Z AXIAL	CCZB1H102K	1
33	CAPACITOR CERA	C1~5,C7	104 50V Z AXIAL	CCZF1H104Z	6

2) KOR-86BG0A/86BH0A

NO	NAME	SYMBOL	SPECIFICATION	PART CODE	Q'TY
1	BUZZER	BZ1	BM-20K	3515600100	1
2	C ARRAY	CA1	7P(6) 102 M 50V	CN6XB-102M	1
3	CAPACITOR ELEC	EC1	16V RSS 100uF	CEXF1C101V	1
4	CAPACITOR ELEC	EC2	25V RSS 1000uF	CEXF1E102V	1
5	CONNECTOR WAFER	CN1	YW396-02AV	3519150520	1
6	CONNECTOR WAFER	CN2	YW396-05AV	3519150510	1
7	CONNECTOR WAFER	CN3	FCZ254-11	441M367160	1
8	DIODE RECTIFY	D1~6,9~12	1N4148	DZN4148---	10
9	DIODE RECTIFY	D13,14	1N4002A	DZN4002A--	2
10	DIODE ZENER	ZD1	MTZ 5.1VB 1/2W	DZTZ5R1B--	2)
11	DIODE ZENER	ZD2	MTZ 3.9VB 1/2W	DZTZ3R9B--	1
12	LED DISPLAY	DP1	DDG-631H	DDDG631H--	1
13	PCB MAIN	M158	81.5X139.9	3514315410	1
14	R ARRAY	RA1	7P(6) 1/8 100K J	RA-87X104J	1
15	RESISTOR	R1~R7	1/6W 330 5%	RD-AZ331J-	7
16	RESISTOR	R8,10,12,14,22	1/6W 1K 5%	RD-AZ102J-	5
17	RESISTOR	R11,20,21	1/6W 100K 5%	RD-AZ104J-	3
18	RESISTOR	R13	1/6W 100 5%	RD-AZ101J-	1
19	RESISTOR	R15~17	1/6W 10K 5%	RD-AZ103J-	3
20	RESISTOR	R18	1/6W 1M 5%	RD-AZ105J-	1
21	RESISTOR	R19	1/4W 51 5%	RD-4Z510J-	1
22	REGULATOR	VL1	MC7905C	1MC7905C--	1
23	TRANSISTOR	Q1~5,9~11	KRA-102M	TZRA102M--	8
24	TRANSISTOR	Q6	KTA-1270Y	TZTA1270Y-	1
25	TRANS POWER	LVT1	DMR-631P	5EPU035302	1
26	WIRE COPPER	J1-J21	1/0.52 TIN COATING	85801052GY	21
27	WIRE COPPER	SJ1, SJ3	1/0.52 TIN COATING	85801052GY	2
28	IC MICOM	IC1	TMP47C440BN	13GS861GH0	1
29	RESONATOR CERA	CR1	KBR-4.0MSTF	5PKBR40MKS	1
30	SW RELAY	RY1	G5G-1A DC12V	5SC0101121	1
31	SW RELAY	RY2	G5B-1 DC12V	5SC0101110	1
32	CAPACITOR CERA	C6	102 50V Z AXIAL	CCZB1H102K	1
33	CAPACITOR CERA	C1~5,C7	104 50V Z AXIAL	CCZF1H104Z	6

EXPLODED VIEW AND PARTS LIST

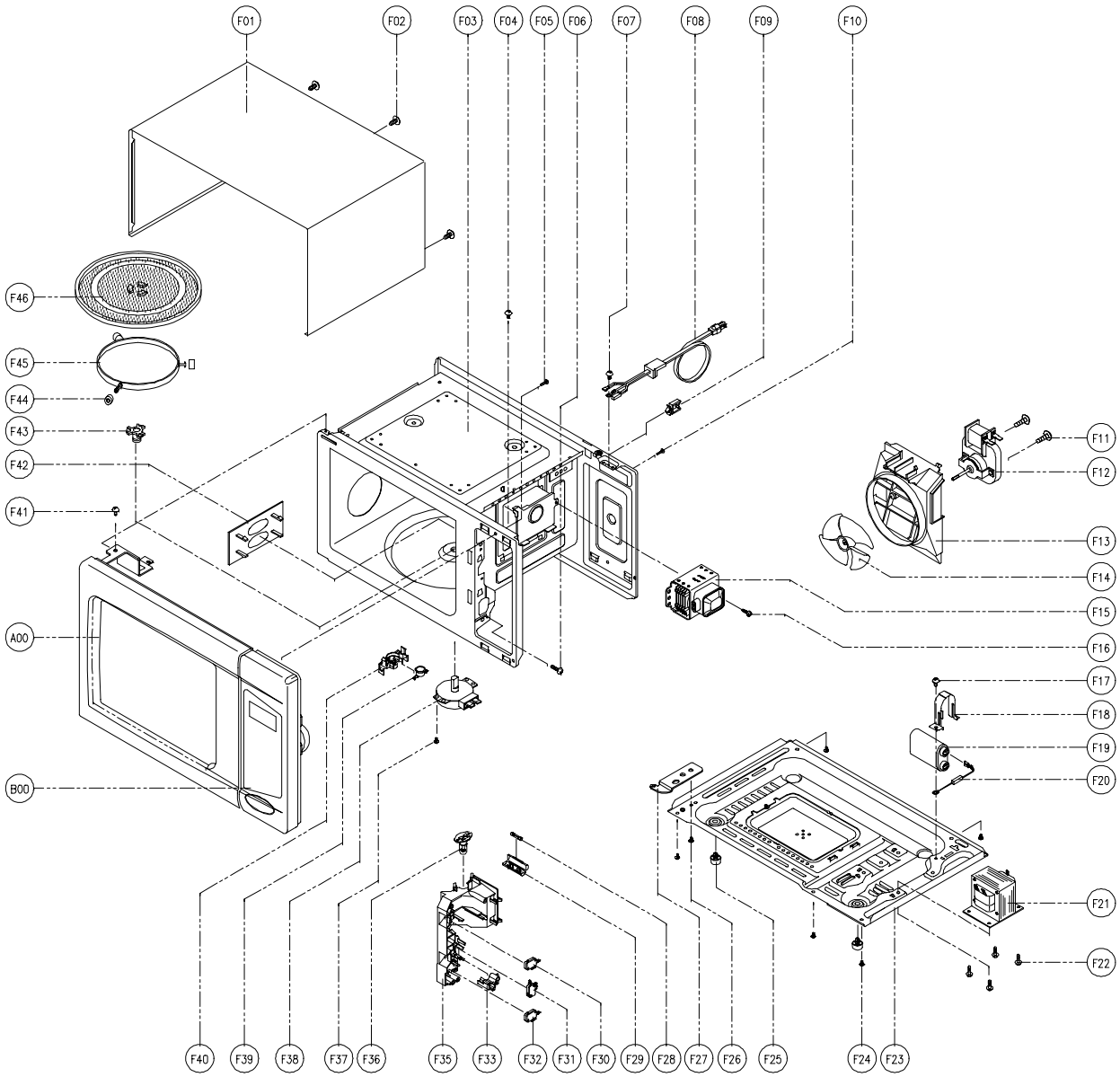
1. DOOR ASSEMBLY

Refer to Disassembly and assembly.

2. CONTROL PANEL ASSEMBLY

Refer to Disassembly and assembly.

3. TOTAL ASSEMBLY



1) KOR-63BG0A/63BA0A

REF NO	PART CODE	PART NAME	DESCRIPTION	Q'TY
A00	3511710330	DOOR AS	KOR-63B50S	1
B00	3516721430	CONTROL-PANEL AS	KOR-63BG0A	1
	3516721440	CONTROL-PANEL AS	KOR-63BH0A	1
F01	3510801310	CABINET	PCM T0.36 GE	1
F02	3516004100	SPECIAL SCREW	T1 TRS LR4 POLE 4*10 MFZN	3
F03	3516109000	CAVITY WELD AS	CAVITY WELD AS	1
	3516109600	CAVITY JOINT AS	CAVITY WELD AS	1
F04	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	1
F05	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F06	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F07	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	1
F08	35113NAN0H	CORD POWER AS	3X18AWG 60X60 120-RTML	1
F09	4413A90012	CLAMP POWER CORD	NYLON66	1
F10	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F11	7121403011	SCREW TAPPING	T2S PAN 4X30 MFZN	2
F12	3963821600	MOTOR SHADED POLE	120V 21W OEM-10DWX1-A07	1
F13	3512517000	GUIDE WIND	PP	1
F14	3511800300	FAN	PP+30%GLASS	1
F15	3518002200	MAGNETRON	2M218H(MF) I	1
F16	3516004000	SPECIAL SCREW	T2 BOLT FLANGE 5X12 DACRO	1
F17	7S422X4081	SCREW SPECIAL	TT2 TRS 4X8 SE MFZN	1
F18	3513003200	HOLDER HV CAPACITOR	SECC T0.6	1
F19	3518301600	CAPACITOR HV	2100VAC 0.79uF #187	1
F20	3518400400	DIODE HV	HVR-1X-3AB 12KV #187	1
F21	3518114400	TRANS HV	JMOT-N80A0-63T	1
F22	3516003700	SPECIAL SCREW	TT3 HEX 4X8 FLG MFZN	4
F23	3510311700	BASE	SBHG T0.8	1
F24	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	5
F25	3512100900	FOOT	PP DASF-130	2
F26	7S422X4081	SCREW SPECIAL	TT2 TRS 4X8 SE MFZN	1
F27	3515201101	STOPPER HINGE *U	SCP-1 T2.5	1
F28	-	FUSE	120/250V 15A	1
F29	4415A17352	HOLDER FUSE	NYLON66	1
F30	4415A17352	SW MICRO	VP-533A-OF SPNO #187 200G	1
F31	4415A66600	SW MICRO	VP-532A-OF/SZM-V16-FA-62	1
F32	4415A17352	SW MICRO	VP-533A-OF SPNO #187 200G	1
F33	3513702600	LEVER LOCK	POM	1

REF NO	PART CODE	PART NAME	DESCRIPTION	Q'TY
F35	3513811700	LOCK	POM	1
F36	3513601500	LAMP	BL 125V 25W T25 C5A H187	1
F37	7121400611	SCREW TAPPING	T2S PAN 4X6 MFZN	1
F38	3966820200	MOTOR SYNCRO	120V 2W GM-16-12F17	1
F39	3518905300	THERMOSTAT	OFF:75 ON:65 H #187 NB	1
F40	3513003400	HOLDER THERMOSTAT	PBT	1
F41	3516003700	SPECIAL SCREW	TT3 HEX 4X8 FLG MFZN	1
F42	3511406200	COVER WAVE GUIDE	HEATPROOF PP	1
F43	3517400620	COUPLER	XAREC	1
F44	3514700710	ROLLER	TEFLON	3
F45	3512517300	GUIDE ROLLER	PP 5113MF6 A353B	1
F46	3517203600	TRAY	GLASS	1

2) KOR-86BG0A/86BH0A

REF NO	PART CODE	PART NAME	DESCRIPTION	Q'TY
A00	3511710710	DOOR AS	KOR-86B50S	1
B00	3516721130	CONTROL-PANEL AS	KOR-86BG0A	1
	3516721140	CONTROL-PANEL AS	KOR-86BH0A	1
F01	3510801400	CABINET	PCM T0.6	1
F02	3516004100	SPECIAL SCREW	T1 TRS LR4 POLE 4*10 MFZN	3
F03	3516109200	CAVITY WELD AS	CAVITY WELD AS	1
	3516109700	CAVITY JOINT AS	CAVITY WELD AS	1
F04	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	1
F05	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F06	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F07	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	1
F08	35113TANT5	CORD POWER AS	3X16AWG 60X60 120-RTML	1
F09	4413A90012	CLAMP POWER CORD	NYLON66	1
F10	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F11	7121403011	SCREW TAPPING	T2S PAN 4X30 MFZN	2
F12	3963821600	MOTOR SHADED POLE	120V 21W OEM-10DWX1-A07	1
F13	3512517000	GUIDE WIND	PP	1
F14	3511800300	FAN	PP+30%GLASS	1
F15	3518002200	MAGNETRON	2M218H(MF) I	1
F16	3516004000	SPECIAL SCREW	T2 BOLT FLANGE 5X12 DACRO	1
F17	7S422X4081	SCREW SPECIAL	TT2 TRS 4X8 SE MFZN	1
F18	3513003200	HOLDER HV CAPACITOR	SECC T0.6	1
F19	3518301800	CAPACITOR HV	2100VAC 0.82uF #187	1
F20	3518400400	DIODE HV	HVR-1X-3AB 12KV #187	1
F21	3518114700	TRANS HV	JMOT-N90A0-86T	1
F22	3516003700	SPECIAL SCREW	TT3 HEX 4X8 FLG MFZN	4
F23	3510311900	BASE	SBHG T0.8	1
F24	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	5
F25	3512100900	FOOT	PP DASF-130	2
F26	7S422X4081	SCREW SPECIAL	TT2 TRS 4X8 SE MFZN	1
F27	3515201101	STOPPER HINGE *U	SCP-1 T2.5	1
F28	-	FUSE	120/250V 15A	1
F29	4415A17352	HOLDER FUSE	NYLON66	1
F30	4415A17352	SW MICRO	VP-533A-OF SPNO #187 200G	1
F31	4415A66600	SW MICRO	VP-532A-OF/SZM-V16-FA-62	1
F32	4415A17352	SW MICRO	VP-533A-OF SPNO #187 200G	1
F33	3513702600	LEVER LOCK	POM	1

REF NO	PART CODE	PART NAME	DESCRIPTION	Q'TY
F35	3513811700	LOCK	POM	1
F36	3513601500	LAMP	BL 125V 25W T25 C5A H187	1
F37	7121400611	SCREW TAPPING	T2S PAN 4X6 MFZN	1
F38	3966820200	MOTOR SYNCRO	120V 2W GM-16-12F17	1
F39	3518905300	THERMOSTAT	OFF:75 ON:65 H #187 NB	1
F40	3513003400	HOLDER THERMOSTAT	PBT	1
F41	3516003700	SPECIAL SCREW	TT3 HEX 4X8 FLG MFZN	1
F42	3511406200	COVER WAVE GUIDE	HEATPROOF PP	1
F43	3517400620	COUPLER	XAREC	1
F44	3514700900	ROLLER	TEFLON	3
F45	3512509200	GUIDE ROLLER	PP	1
F46	3517203500	TRAY	GLASS	1